

Quality Management

for Microsoft Dynamics NAV

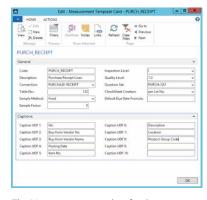
Every company requires some sort of measurement of their processes in order to review how effective and efficient these processes are so they can say something about the quality of their business.

Quality Management can be applied in many situations as per the examples below:

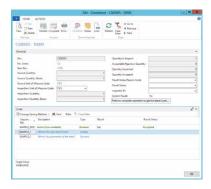
- → Quality samples in purchasing, production, assembly Determine a sample size and inspect sample as per specification.
- → Process registrations
 Record values at specified points in a process. Collect user inputs.
- → Inspection check lists
 As part of a maintenance plan
- $\rightarrow \ \ \text{Issue registration}$

Create an issue from a project or following on the registration of a customer complaint.

The process starts with defining a Measurement Template which is linked to a specific table. In this template the "snapshot" fields are defined. The Question Set (Profile) with the questions and answers for the check sheet is created as well as the Sample Method. In the process a trigger is inserted to create the check sheet from the measurement template and calculate the actual Sample size as per the Sample method. The check sheet is completed by the user and in the process a check is made if the check sheet is complete as well as the measurement result (Approve / Reject). The measurement is registered to be used in future ratings and reports. Process specific follow-up actions are available.



The Measurement template for the Purchase receipt



The check sheet for a receipt of 10 pcs, resulting in a sample size of 1



Benefits

- → Flexible and all-round solution. Define a measurement on any table in Dynamics NAV, tailor check sheets to your business process.
- → Automatically determine sample size. Calculation based on the Acceptable Quality Levels method where the results of the sample inspection is applied to the complete lot.
- → Measurement registration for future analysis. When complete a measurement is registered to build a history for future analysis.
- → **User definable check sheets.** Create Questions and Answers to be completed at measurement time. Set target values to determine Accepted or Rejected.
- → Automatic data snapshots. Use Business Integration Solutions to make snapshots of the data at measurement time.

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For more information about Quality Management for Microsoft Dynamics NAV, visit www.to-increase.com

Features

Measurement template	The measurement defines the measurement by specifying up to 10 fields to be included in the record snapshot. The sampling method and the question set. When triggered in the business process a check sheet will be created from this template.
Question Set Sampling methods	The Question Set is made up from one or more individual questions and answers to be completed in the check sheet. The set allows the following types of questions: Boolean = good or bad; Lookup = multiple choice; Numeric = decimal value; Text = free text. Each question can have a target value, when matched the question is marked as accepted, otherwise the question is rejected.
	Determines if and how a measurement is sampled, this can either be a Fixed quantity, independent from the lot size; Percentage from the received lot or use the Acceptable Quality Level where the sample size and results are statistically determined. The sample can be applied to the total quantity in the transaction, per Lot – or per Serial Nr. In the transaction.
Registered measurement	With the AQL method the result of the measurement is determined by the system, the other sampling methods require a use decision on Accepted or Rejected. When complete the measurement is registered and the process can be continued.
Follow-up actions	Are determined by the specific business process. In the purchase receipt process as included in the current version the follow up action allows the user to create a purchase return order.